

THE NATIONAL UNIVERSITY of SINGAPORE

Founded 1905

CONTROL



Department of Electrical Engineering

ABSTRACT

This report presents a summary of the activities of the Control Division at the Department of Electrical Engineering, National University of Singapore, during the academic session 1993-1994.

The focus of the report is on teaching and research activities. The former serves to impart basic and advanced control knowledge to undergraduate and postgraduate students. The latter has concentrated on the general field of intelligent control and specialized research topics such as automatic tuning methods, adaptive control systems, neural and fuzzy control, intelligent motion control, computer-aided engineering of advanced controllers, and knowledge-based control using expert system methodologies.

The Division has contributed towards international research by publishing fifty-eight papers. The seminars organised by the Division were well attended by research students and engineers from the local industry. The current total strength of the Division is thirty-five, consisting of eleven lecturers, four research scientists, one post-doc fellow, seventeen scholars (10 M.Eng & 7 Ph.D.), two research assistants, two technicians and one professional officer.

CONTENTS

ACTIVITIES REPORT 94 / 95

			pages
	Ab	stract	IFC
1.	Int	roduction	2
2.	Ob	jectives of the Control Division	3
3.	Cu	rrent Research Projects	4
4.	Stu	dent Projects	7
	4.1	Postgraduate Projects	7
	4.2	Undergraduate Projects	8
	4.3	Industrial Collaboration	9
5.	Res	search Facilities	11
6.	Co	urses and Seminars	12
	6.1	Undergraduate Courses	12
	6.2	Postgraduate Courses	12
	6.3	Research Seminars	13
7.	Sta	ff	
	7.1	Teaching Staff	14
	7.2	Research Staff	15
8.	Puł	olications	17
	8.1	Book	17
	8.2	Journal Papers	17
	8.3	Conference Papers	20

1. INTRODUCTION

This is the tenth report of the Control Division at the Department of Electrical Engineering, National University of Singapore. It presents an overview of the activities of the Division and its research interests during the academic session 1993/94.

A great deal of effort has gone into the continuing development of the Control Laboratories. In addition to longterm fundamental research, the activities of the Division encompass also the design and practical applications of advanced control theory. This is appropriate as Singapore is still a Newly Industrializing Country and there is a strong demand for engineers with practical control and automation expertise. The local industry is also just beginning to have in-house capability to translate theory into practice and our graduates can help to accelerate such development.

In this report, the objectives of the Division are outlined in Section 2. Research activities and student projects along with industrial collaborations are respectively described in Sections 3 and 4 while Section 5 lists the research facilities. In Section 6, undergraduate and postgraduate courses offered and research seminars are described. Section 7 lists the staff members, and publications of the division are in Section 8.

2. OBJECTIVES OF THE CONTROL DIVISION

The primary research goal of the Control Division is to establish a world-class research programme that is also of importance to local industry in the long term. The main focus is on control system design, engineering and technology development. The objectives are the development and refinement of leading edge control design methods and application softwares for improved process control and automation using microprocessors and microcomputers.

The basic approach is to either make use of the low-cost and widely available PC as a platform of technology development, or to augment the currently available industrial control packages. R & D are done using medium and high-end workstations. New developments such as the automatic tuning of discrete PID controllers, process modeling and identification for advanced control are added. Current and emerging theories as well as design methods are studied, refined and tested in simulation and on pilot processes. The software packages thus generated are intended for demonstration to local industry and training of control personnel. Features such as fail ure protection and modern operator interfaces are added to facilitate industrial applications. These packages may also be used for the computer-aided analysis and design of control systems. Where appropriate, for instance in the area of knowledge based control and neural networks, more fundamental research will be carried out to investigate new ideas.

The advent of microcontrollers has opened up new possibilities for the development of low-cost intelligent controllers. A stand-alone microcontroller-based process controller card has already been developed and is presently in use in several projects in-house and with industry. Investigations are currently on-going for a second generation card using digital signal processing chips. Further development will be the networking of these process controllers to form an intelligent distributed control system. The Division is active in this area in view of its importance and relevance to the local industry.

Finally, the Division has also initiated projects in digital servomechanisms, such as motion controllers and robotic compliance cont rollers for applications in defence disk drives and factory automation. New approaches in control such as the use of neural nets, fuzzy logic and parallel processing have generated new possibilities.

3. CURRENT RESEARCH PROJECTS

A NOVEL SELF-TUNING CONTROLLER WHICH WORKS ON LOAD RESPONSE

An adaptive controller is required when the plant dynamics changes significantly and/or frequently. Though the model reference adaptive control and self-tuning regulators were proposed for this purpose and have received a great attention over the last three decades, their stability and robustness in face of plant uncertainty are very difficult to address and understand, and they have to be switched off when a load disturbance occurs. The state-of-the-art in this area is still far away from practical applications .

This project aims to fulfill this gap between theory and application by developing a novel self-tuning technique based on new closed-loop identification and controller tuning methodology from load disturbance responses. We have shown that with appropriate use of the Fast Fourier Transform (FFT), the plant frequency response can be given in terms of the Fourier transforms of plant input and output transients. But it contains the unknown initial time when the disturbance occurs. There are several possible ways to determine this time for plants with small dead time. Their properties are to be investigated. After this identification, the plant frequency response is converted into a general second-order rational function plus dead time model and a pole-placement controller is re-designed for it so that the control system can be adapted to plant dynamics change.

NONLINEAR PID CONTROL

Industrial controllers are mainly of PID type. It is thus important to have good tuning algorithms for them. Different schemes have been proposed in the literature and most of them are linear. A linear PID controller is limited in performance due to its structure and even becomes unacceptable for complex plants which require complicated compensation. Recently, nonlinear PID control has been introduced through different ways such as fuzzy logic, artificial intelligence and analytical techniques.

This project is to investigate nonlinear PID control further. For a typical plant with normalized dynamics and some performance objective, an optimal nonlinear controller can be obtained. This is however computationally expensive. It is not intended for on-line use but is used indirectly to design a nonlinear PID controller. One way to do this is to approximate the optimal controller by a nonlinear PID controller. Another way is to split a PID control into individual P, I and D actions, and compare each with the ideal action produced by the optimal controller to develop tuning formulas for nonlinear PID parameter settings. The developed rules are to be incorporated into a knowledge base for implementation.

NONLINEAR CONTROL OF pH PROCESSES

Simple regulators of PID type are widely used in industry. They are suitable for monotonic processes with small dead time and modest uncertainly, but their performance is limited due to its linear structure if a processe has inherent nonlinearility. A typical example for this is pH process. This process is very common in IC and process industries. In order to enhance control performance, a nonlinear compensation should introduced.

This project is to investigate nonlinear control of pH processes. By looking into process dynamic models, nonlinear control methods such as feedback linearization, sliding mode and fuzzy logic may be applied to the processes. Closed-loop stability and robustness are to be analyzed. Design issues are to be addressed. However, these methods usually result in a complicated nonlinear control which is not easy for practising engineers to understand and implement. The next stage is then to approximate it by a nonlinear PID controller, which is a PID controller with nonlinear/time-varying gains. The performance analysis and auto-tuning of nonlinear PID controllers are then important issues to deal with.

KNOWLEDGE-BASED CONTROL

In this project, we will build a Knowledge-Based Controller using the expert system shell G2. The goal is to implement an autonomous control system for process control application. Such a system, once configured, will require minimum operator intervention. Most process controllers are of the PID type. Therefore the PID controller auto-tuned through relay feedback will still function as the basic controller. Key modules in the Knowledge-Based Controller include (1) PID control for processes with small dead-time, (2) Smith Predictor for processes with long dead-time, (3) neural network/fuzzy control for nonlinear processes and (4) explanation facilities so that it can function like a human expert who can explain the reasoning processes behind his recommendations.

The various modules will be coordinated using the blackboard architecture.

A number of Expert Systems have been used for off-line design of a multi-variable system. Real-time on-line knowledge-based control has been implemented mainly for SISO systems. In this project, we also attempt to develop an expert system for real-time on-line auto-tuning of controllers for multi-variable systems.

PARALLEL ADAPTIVE NEURAL NETWORK CONTROL OF ROBOTS

A parallel adaptive neural network controller design for robots was examined. The controller is based on direct adaptive techniques and an approach of using an additional parallel neural network to provide adaptive enhancements to a basic controller, which can be either a neural network based nonlinear controller or a model-based nonlinear controller. It is shown that if Gaussian Rad ial Basis Function networks are used for the additional parallel neural network , uniformly stable adaptation is assured and asymptotic tracking of the position reference signal is achieved.

ADAPTIVE STATIC NEURAL NETWORK CONTROL OF ROBOTS

A novel neural network model of robots was introduced by using the neural networks to model the inertia matrix and gravitational potential energy only. Its structural properties, such as the linear-in-the-parameter dynamics, are investigated to facilitate controller design. The networks are static networks and the size of the resulting model is much smaller than the dynamical one. Subsequently, a general controller based on the resulting neural network model is discussed. It can be shown that all the closed-loop signals are bounded and tracking error goes to zero.

COMPUTER-AIDED ENGINEERING OF ADVANCED CONTROL SYSTEMS

A complete design process of a real-time digital control system can be seen as consisting of four phases: Design, simulation, implementation and field test. Thanks to the advancement in the area of CAD for control systems, the design and simulation phases can now be conveniently done on many existing software packages (such as MATLAB and SIMNON).

For their hardware connection and real-time requirement, the last two phases, namely, implementation and field test, often need to be done on platforms other than the one for the first two phases. The concept of controller CAE (to be distinguished from CAD) is int roduced in bridging this gap. It intends to offer a platform so that all the phases of the design process can be carried out with minimum effort. In other words, it is the provision of rapid prototyping that distinguishes a CAE control design platform from a CAD one.

CAE as an engineering tool, though widely used in certain engineering fields, is only beginning to emerge in the control field recently. Few control design systems available in the market can be called a CAE system. Closer ones are Matrix-X which integrates the code-generation and rapid prototyping with the controller design, and d-Space which has a real-time interface linked at a range of specially designed hardware controller boards.

The CAE system that the project intends to produce distinguishes itself from all these existing systems in the following as pects:

First, while the above mentioned two systems are aimed at a wide range of control applications, our project intends to limit the scope to relatively slow process control problems. This scope allows us to seek a PC based solution and to make use of microcontrollers, which are far less costly.

Second, unlike the existing systems, we intend to build the software control design system as an open system. This allows a tested controller (either designed by the system, or elsewhere) to be maintained in the system as a module. If it is needed it can simply be called upon and reused without going through the design again.

Third, the system will be built in such a way that it leaves room for incorporating more advanced expertdesign procedures for controller design wherever possible. This idea of expert-design of controllers opens up an exciting new research area.

Currently, the extensive research and development work are under way to build the prototype CAE systems. As a result, a CAE based fuzzy control system has been built, and is fully functional.

CURRENT RESEARCH PROJECTS

NONLINEAR SYSTEM IDENTIFICATION USING UNCONVENTIONAL METHODS

System identification has long been regarded as an important research topic, in areas such as control and signal processing. It is useful for characterizing nonlinear systems or signals into a form suitable for analysis, design, feature extraction, data compression, etc.

System identification techniques have been extensively developed for linear systems. For nonlinear systems, however, the identification still appears to pose a great challenge. Many available nonlinear system identification techniques often have specialized natures, and are far from being effective. With increasing demand from the application fields, there seems to be a real need to develop powerful nonlinear system identification techniques that are both general and effective.

Our on-going research shows that instead of restricting ourselves to finding appropriate representation structures and parameterest imation algorithms, as suggested in the conventional methods, we should look into the direction of on-line model structure generation for effective nonlinear identification. Such an idea appears to be realizable using collective structures, such as neural networks or wavelets that are attracting greater attention these days.

Thus, in this research project, we examine the feasibility of the on-line structure generation as a way for nonlinear system identification, intend to develop an effective scheme of this kind based on neural networks and/or wavelet and relevant theory.



4. STUDENT PROJECTS

■ 4.1 POSTGRADUATE PROJECTS

Name	Project Title	Date of Comm.	Supervisors
Full-Time PhD			
Mr Fong Kin Fui	Discrete Time Optimal Control Using Neural Nets	21 May 1990	AP Loh V Srinivasan
Mr Liu Chen	Adaptive Learning and Expert Control Using a Fuzzy System Approach	0 Oct 1992	CC Hang JX Xu
Mr Wang Mao	Variable Structure Control Using Fuzzy System Approach	7 Nov 1992	JX Xu TH Lee
Mr Tan Kok Kiong	Investigations in Applied Nonlinear Control	23 Apr 1992	TH Lee QG Wang
Mr Tan Wee Kheng	Neural Networks in Motion Control	23 Apr 1992	TH Lee QG Wang MH Ang
Mr Quek Choon Kiong	Multivariable Control Systems Analysis and Synthesis	19 May 1992	AP Loh BM Chen
Mr Zhang Xing Hu	Identification and Controller Based on Fuzzy Neural Networks	6 Sep 1993	CC Hang PZ Wang SH Tan
Full-Time M.Eng			
Ms Wang X iao Wei	Synthesis of Intelligent Control System with Robust Control Approaches	30 Aug 1993	JX Xu
Mr Sun Bo Ming	Synthesis of Intelligent Control System with Robust Control Approaches	0 Aug 1994	JX Xu
Mr Yu Yi	Nonlinear System Identification Using Nonconventional Methods	31 May 1993	SH Tan
Mr Gan Oon Peen	Autonomous Control	19 April 1994	WK Ho TH Lee
Mr Chen Qi	Application of Neural Network and Fuzzy Logic on Power System	1 Jun 1994	SH Tan
Mr Zou Wei	Nonlinear PID Control	18 Jul 1994	CC Hang QG Wang
Mr Bi Qiang	Applied Adaptive Control	7 Aug 1994	QG Wang
Mr Zou Biao	Robust and Multivariable Control	29 Sep 1994	QG Wang
Mr Zhu Ge	Adaptive Control of A Single Link Flexible Beam	12 Jul 1994	SZ Ge
Mr Jiang Qin Qin	Computer Aided Engineering of Control Systems	21 Mar 1994	SH Tan

STUDENT PROJECTS

Part-Time M.Eng/PhD

Mr Pok Yang Ming	Analysis, Synthesis and Development of Fuzzy Control System	30 Nov 1993	JX Xu
Mr H Premawardena	Computer Aided Engineering of Control Algorithms System	15 Oct 1993	WK Ho

■ 4.2 UNDERGRADUATE PROJECTS

1.	Abd Talib B Md Abd Kadir	Development of stand-alone general purpose digital controller	Dr SH Tan
2.	Chua Beng Huat	Control of a crane	Dr TT Tay
3.	Goh Heng Huat	Intelligent mobile robot with fuzzy system approaches	Dr JX Xu
4.	How Beng Hua	Graphically programming instrumentation systems with LabVIEW	Dr TT Tay IME
5.	Hong Shyh Poh	Neural fuzzy control system	Dr SH Tan
6.	Khor Chune Titt	Building a neural controlled double inverted pendulum system	Dr SH Tan Dr TH Lee
7.	Koh Ming Sue	Control system design for a walking robot	Dr SH Tan Dr Y Ding
8.	Koh Wan Taow	Adaptive flight control	Dr JX Xu Dr TH Lee
9.	Ku Wei Kian	Development of a fast digital control	Dr TT Tay
10.	Lim Chee Wee	Automatic screw-driving process using adapt-two robot	Dr TJ Lie
11.	Lim Chin Thong	Modeling of discrete event systems using Petri Net	Dr JX Xu
12.	Lim Lian Joo	Derivation of a discrete-time version of dominant pole design for PID controllers	Dr B M Chen Dr WK Ho
13.	Lim Meng Kwang	Implementation of routines for dominant pole design in a compiled language	Dr BM Chen Dr WK Ho
14.	Lim Min Chim	Self-tuning of Smith predictor: techniques, implementation and experiments	Prof CC Hang Dr QG Wang
15.	Lim Yuet Har	The use of nonlinearities to reduce the effect of noise on the control signal of simple cont rollers (such as PI or PID controllers)	Dr BM Chen Dr WK Ho
16.	Ng Koon Book	Fuzzy switching control of dynamical processes	Prof CC Hang Dr SH Tan

STUDENT PROJECTS

17.	Pua Lip Peng	Development and analysis of new learning control algorithm	Dr JX Xu Dr TH Lee
18.	Seah Kwang Leng	Development of a remote monitoring system	Dr TT Tay
19.	Tan Wee Hoe	Simulation study of adaptive predictive optimal control	Dr TJ Lie
20.	Tan Gim Hong	Networking of infant warmers	Dr AP Loh
21.	Tey Hwee Choo	Multivariable controller design using the Characteristic Loci	Dr AP Loh
22.	Toh Hoon Chew	Neural net control of a nonlinear process	DR AP Loh
23.	Tsai Yu Shee	Comparative study of adaptive VSC	Dr TH Lee Dr JX Xu
24.	Yip Chan Keong	Self-tuning of PID controllers using fuzzy logic	Dr WK Ho
25.	Yong Meng	Tutorial package for adaptive control	Dr WK Ho Dr TH Lee

4.3 INDUSTRIAL COLLABORATION

1. Company : Fisher-Rosemount System, Inc.		Fisher-Rosemount System, Inc.	
Investigators :		;	W.K. Ho, C.C. Hang and Q. H. Tao
Type of work : To design a set			To design a self-tuning PID control algorithm for distributed control system.
Expected results : This project has resulted in a new algo currently being filled by Fisher-Ros emou this algorithm on their distributed contr		:	This project has resulted in a new algorithm and a patent on the algorithm is currently being filled by Fisher-Ros emount. Fisher Rosemount plans to implement this algorithm on their distributed control system.
	Current status	;	The design is completed.
2.	Company	:	Defence Science Organisation
	· · ·		Dr. T.H. Lee, Dr. Shuzhi S. Ge Dr. Marcolo H. Ang. Ir. and Dr. P. Oruganti
	Investigators	:	Di T.H. Lee, Di Shuzin S. Ge Di Marcelo H. Ang Ji. and Di K Oluganti
	Investigators Type of work	:	Design, modelling and control of two degrees-of-freedom indirect drive platforms.
	Investigators Type of work Expected results	:	Design, modelling and control of two degrees-of-freedom indirect drive platforms. Different mechanical designs are to be proposed, compared and selected based on the design specifications. Controller design and computer simulation tests shall be carried out. Finally, a prototype mechanical system will be constructed and control algorithms will be tested.

STUDENT PROJECTS

3.	Company	:	CEI Systems Pte Ltd
	Investigators	:	CC Hang, QG Wang, WK Ho and DS Chen
Type of work : Implementation of a frequency-domain auto-tuning t advanced controllers.			Implementation of a frequency-domain auto-tuning technique for PID and advanced controllers.
	Expected results	:	Application of this auto-tuning technique in various industrial processes for improvement of control performance and efficiency of control implementation.
	Current status	:	Project has just started.
4.	Company	;	DSO Guidance and Control Lab
	Investigators	:	BM Chen, TH Lee, EK Poh
	Type of work	:	Investigation of robust control strategies for flight control problems.
	Expected results	:	Design robust controllers using H-infinity optimization and propose a gain scheduling scheme for a F-15 aircraft control problem.
	Current status	:	Investigation in progress.



5. RESEARCH FACILITIES

- 1) Computer facilities to support the research activities of the laboratories include:
 - a) A HP9000/360 CH workstation running HP-UX.6.2
 - b) Three graphic terminals connected to the Dept's VAX 750 super-mini
 - c) Two programmable controller systems
 - d) A number of PC/AT compatible microcomputers
 - e) A number of 80386/486 microcomputers
- 2) Pilot plants for system testing include:
 - a) A level and flow pilot process with extensive electronic instrumentation
 - b) Adept II robot manipulator system
 - c) Bench top processes such as a ball and beam apparatus and a coupled drives apparatus
 - d) A shell-and-tube heat exchanger pilot process
 - e) Two sets of flow measurement test bed
 - f) Two sets of pressure sensing test bed
 - g) A pH control system.
- 3) Work on the implementation of distributed digital controllers is supported by:
 - a) An Intel Series III/IV microprocessor development system
 - b) Various board level system design kits such as the SDK 51
 - c) An electromax V controller
 - d) A Toshiba multivariable one-loop controller plus system loader
 - e) Single station microcontroller
 - f) A Foxboro EXACT adaptive controller
 - g) A SattControl ECA 40 auto-tuning controller
- 4) Software packages available include
 - a) SIMNON for system simulation
 - b) IDPAC for system identification
 - c) DDCEXP for digital control
 - d) MATRIX-X
 - e) MATLAB
 - f) NEXPERT Expert System Shell
 - g) Onspec 386
 - h) Mathematica
 - i) FIDE

6. COURSES AND SEMINARS

■ 6.1 UNDERGRADUATE COURSES

EE301 Mathematics

Complex analysis. Numerical analysis. Discrete dynamical equations. Z-transform. Probability and statistics. Optimization. Queuing theory.

EE304 Control

Elements of feedback control systems. Mathematical models. Digital simulation. On-off and proportional control actions. Integral and derivative control actions. Transient and steady state error analysis. Routh-Hurwitz stability criterion. Root locus method. Nyquist stability criterion. Relative stability. Closed-loop frequency response. Phase-lead and phase-lag compensators. Computer-aided control system design.

EE441 Control Systems I

Examples of practical control systems in factory automation, aircraft and process control. Measurement fundamentals. Transducers and actuators. Analogue and digital signal transmission. Signal reconstruction and the sampling theorem. Z-transform and pulse transfer function. Process simulation. Stability analysis of discrete systems. Root-locus analysis. Digital compensators and controllers. Computer-aided control system design. Logic protection and sequence control.

EE442 Control Systems II

Supervisory and direct digital control. Controller refinements for ease of operator interface. System commissioning and maintenance. Control structures such as cascade, ratio, feedforward, selective and split-range. Process identification: Correlation techniques and least squares estimation. Effects of nonlinearities on control performance and stability. Introduction to state space analysis and design of continuous and discrete systems. Observer-controller design.

EE443 Robotics and Vision

Robot arm kinematics. Robotic arm dynamics. Trajectory planning. Dynamic control. Sensors. Image formation. acquisition and processing. Image analysis.

6.2 POSTGRADUATE COURSES

EE5101 Linear Systems

State space descriptions. Linear state variable feedback. Asymptotic observer and compensator design. State space and matrix fraction description of multivariable systems.

EE5102 Multivariable Control Systems

Review of single loop feedback design. Poles. zeros and stability of multivariable feedback systems. Performance and robustness of multivariable feedback systems. Multivariable design: Nyquist like techniques. LQG Methods. Computer aided-design.

EE5103 Computer Control Systems

Mathematical background. Discrete equivalents to continuous transfer function. Direct digital control and supervisory control. Control strategies. Process modelling and identification. Quantization effect. Analysis of finite wordlength. Implementation issues in digital control.

EE5104 Adaptive Control

Introduction to adaptive control. Real-time parameter estimation. Model reference adaptive systems. Self-tuning regulators. Auto-tuning. gain scheduling and alternatives to adaptive control.

EE5105 Optimal Control Sytems

Mathematics of control and estimation. Optimal trajectories and neighbouring optimal solutions. Optimal linear state estimation. Optimal control. Linear Multivariable Control. Robustness issues.

COURSES AND SEMINARS

EE5204 Servo Engineering

Discrete systems, Z-transform, sample rate selection, design by transform techniques, design by state-space methods. Disk drive dynamic and control.

■ 6.3 RESEARCH SEMINARS

	Торіс	Speaker	Date
1.	Two Topics in Multivariable Control	V/P CA Harvey	12.4.93
2.	Intelligent Control Engineering: An Overview of Some Recent Projects at Lund Institute of Technology	Dr. Karl-Erik Arzen	16.7.93
3.	Tuning of PID Controllers Based on Gain Margin and Phase Margin Specifications	Ms. Cao Lisheng	12.7.93
4.	MATLAB to C Compiler	Mr. MS Borujeni	27.8.93
5.	Collaboration with Fisher-Rosemount	Dr. WK Ho	5.10.93
6.	Combined Adaptive and Fuzzy Control using Multiple Models	Dr. JX Xu	20.10.93
7.	A Modified Relay-Based Technique for Improved Critical Point Estimation in Process Control	Dr. TH Lee	29.10.93
8.	Closed-loop Identification & Controller Tuning	Dr. QG Wang	23.2.94
9.	How we Merged Artificial Intelligence & Fuzzy Engineering: A Hybrid Approach for the Design of Intelligent Systems	Prof. Sosuke Iwai	16.3.94
10.	A PID Autotuner Based on Pattern Recognition: A Formal Approach	A/P R. Devanathan	30.3.94
11.	A Model-based Adaptive Sliding Controller	Dr. TH Lee	12.4.94

7. STAFF LIST

7.1 TEACHING STAFF



Dr CC Hang Professor

Research Interests: Auto-tuning and Adaptive Process Control: Intelligent Control: Knowledge-based. Neural Network Based and Fuzzy Control: Computer-Aided Engineering of Advanced Controllers.



Dr T H Lee (Division Head) Senior Lecturer

Research Interests: Stable Adaptive Systems. Knowledge-based Control. Intelligent Motion Control.



Dr T J Lie Senior Lecturer

Research Interests: Robotics. Industrial Robots and Applications.



Dr A P Loh Senior Lecturer

Research Interests: Intelligent Process Control. Neural Nets in Control. Fuzzy Logic Control. Biomedical Applications.



Dr L Smith Senior Lecturer

Research Interests: Process Control, Auto- and Adaptive Tuning of PID and Incremental Controllers, Fuzzy Control



Dr S H Tan Senior Lecturer

Research Interests: Neural Nets. Neural Control. Fuzzy Decision Systems. Fuzzy Control.



Dr Q G Wang Senior Lecturer

Research Interests: Robust Control. System Theory. Adaptive Control and AI with Applications in Process Industry and Robotics.

STAFF LIST



Dr J X Xu Lecturer

Research Interests:

Intelligent Control Using Fuzzy Logic and Neural Net Approaches. Variable Structure System Based Robust Control and Signal Processing. Application of Intelligent and Robust Control Strategies to Process Control and Motion Control Problems.



Dr WK Ho Lecturer

Research Interests: Intelligent Control, Knowledge-based Control, Intelligent PID Control.



Dr S Z Ge Lecturer

Research Interests: Robotics, Adaptive Control of Nonlinear Systems, Neural Network Adaptive Control.



Dr B M Chen Lecturer

Research Interests: Robust and Optimal control, Linear Systems Theory, Control Applications.

7.2 RESEARCH STAFF



Dr Y Ding Research Scientist

Research Interests: Robotics. Force Control. Planning. Walking Robot.



Dr J H Nie Research Scientist

Research Interests:

Intelligent Systems and Control. Approximate Reasoning. Learning Systems. Fuzzy and Neural Systems and Control. Applications to Biomedical and Industrial Engineering.

STAFF LIST



Dr Q H Tao Research Scientist

Research Interests: Nonlinear System Identification and Control Neural Networks. Genetic Algorithms.



Dr D S Chen Research Scientist

Research Interests: Intelligent Control on Autopilots. High Precision Control of HP Laser Positioning System.



Dr. E B Feng Post-doctoral Fellow

Research Interests: Process control, adaptive control and control neural networks.

8. PUBLICATIONS

■ 8.1 BOOKS

- 1. C C Hang, T H Lee and W K Ho, Adaptive Control, Instrument Society of America, New York, 1993.
- 2. A Saberi, B M Chen and P Sannuti, *Loop Transfer Recovery: Analysis and Design*, Springer-Verlag, London, 1993.
- 3. J H Nie and D A Linkens, *Fuzzy-neural Control: Principles, Algorithms and Applications*, To be published by Prentice-Hall International, London.

■ 8.2 JOURNAL PAPERS

- K J Astrom, T Hagglund, C C Hang and W K Ho, "Automatic tuning and adaptation for PID controllers - A survey," Control Engineering Practice, Vol.1, No.4, pp.699-714, 1993.
- K L Astrom, C C Hang and B C Lim, "A new Smith predictor for controlling a process with an integrator and long dead-time," IEEE Transactions on Automatic Control, Vol.39, No.2, pp.343-344, Februrary 1994.
- 3. C C Hang, A P Loh and V U Vasnani, "Relay feedback auto-tuning of cascade controllers," IEEE Transactions on Automatic Control System Technology, Vol.2, No.1, pp.42-45, March 1994.
- C C Hang, W K Ho and L S Cao, "A comparison of two design methods for PID controllers," ISA Transactions, Vol.33, pp.147-151, 1994
- 5. C C Hang, Q-G Wang and L S Cao, "Self-tuning Smith predictors for processes with long dead time," To appear in International Journal of Adaptive Control and Signal Proceesing.
- 6. C C Hang, W K Ho and T H Lee, "Knowledge-based PID control-heuristics and implementation," in Intelligent Control System, Edited by N K Singha and M M Gupta, To be published in 1994.
- 7. T H Lee, C C Hang and S Nungam, "A knowledge-based approach to real-time predictive process control," Engineering Applications of Artificial Intelligence, Vol. 6, No.2, pp.91-103, April 1993.
- 8. T H Lee, T S Low, A Al-Mahmun and M A Jabbar, "DSP-based seek controller for disk drive servomechanism," IEEE Transactions on Magnetics, Vol.29, No.6, pp.4071-4073, November 1993.
- 9. T H Lee, C C Hang, W K Ho and P K Yue, "Implementation of a knowledge-based PID auto-tuner," Automatica, Vol.29, No.4, pp.11 07-1113, 1993.
- 10. T H Lee and W K Tan, "Real-time parallel adaptive neural network control for nonlinear servomechanisms An approach using direct adaptive techniques," Mechatronics, Vol.3, No.6, pp.705-725, 1993.
- 11. T H Lee, Q-G Wang and K K Koh, "An iterative algorithm for pole placement by output feedback," IEEE Transactions on Automatic Control, Vol.39, No.3, pp.565-568, March 1994.
- 12. T H Lee, Q-G Wang, K K Tan and S Nungam, "A knowledge-based approach to dead-time identification for process control," To appear in Internationa Journal of Control.
- 13. A Linnemann and Q-G Wang, "Block decoupling with stability by unity output feedback Solution and performance limitations," Automatica, Vol.29, No.3, pp.735-744, 1993.

PUBLICATIONS

- 14. Q-G Wang, T H Lee and C C Hang, "Frequency-domain finite spectrum assignment for delay systems with multiple poles," International Journal of Control, Vol.58, No.3, pp.735-738, 1993.
- 15. Q-G Wang, "Identification of linearized continuous-time mechanical systems from sampled data," Computers in Industry, Vol.23, No.4, pp.235-141, 1993.
- 16. Q-G Wang, "Noninterative control with stability for unity feedback systems: A complete solution," Control—Theory and Advanced Technology, Vol.9, No.4, pp. 1015-1024, 1993.
- 17. Q-G Wang, T H Lee and C C Hang, "Pole assignment by output feedback: A solution for 2x2 plants," Automatica, Vol.29, No.6, p p.1599-1601, 1993.
- 18. Q-G Wang, T H Lee and C C Hang, "Practical stability of delay systems with finite spectrum assignment," To appear in Control — Theory and Advanced Technology.
- 19. Q-G Wang, T H Lee and K K Tan, "Automatic tuning of finite spectrum assignment controllers for delay systems," To appear in Automatica.
- 20. D S Chen, "Adaptive control on hot-dip galvanizing," To appear in Automatica.
- J B Hao, S H Tan and J Vandewalle, "Bipolar pattern association using a two-layer feedforward neural networks," IEEE Transactions on Circuits and Systems: I. Fundamental Theory and Applications, Vol.40, pp.943-946, 1994.
- 22. S H Tan and J Vandewalle, "On the design of feedforward neural networks for binary mappings," To appear in Neurocomputing.
- 23. X F Liu, S H Tan, V Srinivasan, S H Ong and W X Xie, "Fuzzy pyramid based invariant object recognition," To appear in Pattern Recognition.
- 24. S H Tan, J B Hao and J Vandewalle, "Efficient identification of RBF neural net models for nonlinear discrete-time multivariable dynamical systems," To appear in Neurocomputing.
- 25. W K Ho, C C Hang and L S Cao, "Tuning of PID controllers Based on gain and phase margin specifications", To appear in Automatica.
- S S Ge and I Postlethwaite, "Non-linear adaptive control of robots including motor dynamics", Proceedings of the Institution of Mechanical Engineers, Part I, Journal of Systems and Control Engineering, Vol.208, pp. 89-99, 1994.
- 27. J H Nie, "Constructing fuzzy model by self-organizing counterpropagation network", To appear IEEE Transactions on Systems, Man, and Cybernetics.
- J H Nie and D A Linkens, "FCMAC: A fuzzified cerebellar model articulation controller with selforganizing capability", Automatica, Vol.30, pp.655-664, 1994.
- J H Nie and D A Linkens, "Learning control using fuzzified self-organizing radial basis function", IEEE Trans. on Fuzzy Systems, Vol.1, pp.280-287, 1993.
- 30. J H Nie and D A Linkens, "A hybrid neural network-based self-organizing controller", To appear in International Journal of Control.
- 31. J H Nie and D A Linkens, "Fast self-learning multivariable fuzzy controllers built with modified CPN networks", To appear in International Journal of Control.

- 32. D A Linkens and J H Nie, "Back-propagation neural network-based fuzzy controller with self-learning teacher", To appear in International Journal of Control.
- 33. A P Loh, C C Hang, C K Quek and V U Vasnani, "Auto-tuning of multi-loop PI controllers using relay. feedback", Industrial & Engineering Chemistry Research, Vol. 32, No.6, pp.1102-1107, June 1993.
- 34. A P Loh and V U Vasnani, "Necessary conditions for limit cycles in multiloop relay systems", IEE Proceedings Part D: Control Theory and Applications, Vol.141, No.2, pp. 163-168, May 1994.
- 35. A P Loh and V U Vasnani, "Describing function matrix for multivariable systems and its use in multiloop PI design", To appear in Journal of Process Control.
- 36. B M Chen, A Saberi, P Sannuti and Y. Shamash, "Loop transfer recovery for general nonminimum phase discrete time systems; Part 1: Analysis," Control and Dynamic Systems, Vol.55: Digital and Numerical Techniques and Their Applications in Control Systems, Edited by C T Leondes, pp.195-261, Academic Press, San Diego, May 1993.
- 37. B M Chen, A Saberi, P Sannuti and Y Shamash, "Loop transfer recovery for general nonminimum phase discrete time systems; Part 2: Design," Control and Dynamic Systems, Vol.55: Digital and Numerical Techniques and Their Applications in Control Systems, Edited by C T Leondes, pp.263-304, Academic Press, San Diego, May 1993.
- 38. B M Chen, A Saberi, M Berg and U Ly, "Closed loop transfer recovery for discrete time systems," Control and Dynamic Systems, Vol.56: Digital and Numerical Techniques and Their Applications in Control Systems, Edited by C T Leondes, pp.443-481, Academic Press, San Diego, May 1993.
- 39. Z L Lin, B M Chen and A Saberi, "Explicit expressions for cascade factorizations of general non-strictly proper systems," Control—Theory and Advanced Technology, Vol.9, No.2, pp.501-515, June 1993.
- 40. A A Stoorvogel, A Saberi and B M Chen, "Characterization of all closed loop transfer function matrices in H-infinity optimization," Control-Theory and Advanced Technology, Vol.9, No.2, pp.565-576, 1993.
- 41. B M Chen and A Saberi, "Necessary and sufficient conditions under which an H2-optimal control problem has a unique solution, "International Journal of Control, Vol.58, No.2, pp.337-348, Aug 1993.
- 42. B M Chen and A Saberi, "Noniterative computation of infimum in H-infinity optimisation for plants with invariant zeros on the j axis," IEE Proceedings Part D: Control Theory and Applications, Vol.140, No.5, pp.298-304, September 1993.
- 43. A A Stoorvogel, A Saberi and B M Chen, "Full and reduced order observer based controller design for H2-optimization," International Journal of Control, Vol.58, No.4, pp.803-834, October 1993.
- 44. A Saberi, B M Chen, P Sannuti and U Ly, "Simultaneous H2 / H-infinity optimal control: The state feedback case," Automatica, Vol.29, No.6, pp.1611-1614, November 1993.
- 45. A A Stoorvogel, A Saberi and B M Chen, "A reduced order observer based controller design for Hinfinity optimization," IEEE Transactions on Automatic Control, Vol.39, No.2, pp.355-360, February 1994.
- 46. A A Stoorvogel, A Saberi and B M Chen, "The discrete-time H-infinity control problem with measurement feedback," Internation al Journal of Robust and Nonlinear Control, Vol.4, No.4, pp.457-479, July-August 1994.
- 47. B M Chen, A Saberi and Y Shamash, "A non-recursive method for solving the general discrete time algebraic Riccati equation related to the H-infinity control problem," International Journal of Robust and Nonlinear Control, Vol.4, No.4, pp.503-519, July-August 1994.

PUBLICATIONS

- 48. A Saberi, B M Chen and Z L Lin, "Closed-form solutions to a class of H-infinity optimization problem," To appear in International Journal of Control.
- 49. B M Chen, A Saberi, Y Shamash and P Sannuti, "Construction and parameterization of all static and dynamic H2-optimal state feedback solutions for discrete time systems," To appear in Automatica.
- 50. A A Stoorvogel, A Saberi and B M Chen, "The discrete-time H-infinity control problem with strictly proper measurement feedback," To appear in IEEE Transactions on Automatic Control.
- 51. B M Chen and Y L Chen, "Loop transfer recovery design via new observer based and CSS architecture based controllers," To appear in International Journal of Robust and Nonlinear Control.
- 52. B M Chen, "A simple algorithm for the stable/unstable decomposition of a linear discrete-time system," To appear in International Journal of Control.
- 53. B M Chen and D Z Zheng, "Simultaneous finite and infinite zero assignments of linear systems," To appear in Automatica.
- 54. J H Nie, "Unified fuzzy reasoning and blood pressure management," Chapter 7 in Intelligent Control in Biomedicine Edited by D A Linkens, Taylor and Francis Ltd., UK, pp.203-233, 1994.
- 55. JHNie, "Learning-based fuzzy and neural control for blood pressure management," Chapter 8 in Intelligent Control in Biomedicine, Edited by D A Linkens, Taylor and Francis Ltd., UK, pp 235-263, 1994.
- 56. J H Nie, "Self-organizing fuzzy-neural control for blood pressure management," Chapter 9 in Intelligent Control in Biomedicine, Edited by D A Linkens, Taylor and Francis Ltd., UK, pp. 265-289, 1994.
- 57. Y M Pok, J X Xu, and CC Hang, "Visualisation of fuzzy control dynamics using vector space," Asia Pacific Engineering Journal, Part A, Electrical Engineering, Vol.2, No.3, pp.17-29, 1994.
- 58. J X Xu and H Hashimoto, "Parameter identification methodologies based on variable structure control," International Journal of Control, Vol.57, No.5, pp.1202-1220, May 1993.

■ 8.3 CONFERENCE PAPERS

- 1. C C Hang and L S Cao, "Improvement of transient response by means of variable setpoint weighting. Proceedings of the 12th IF AC World Congress, Vol.3, pp.69-72, Sydney, July 1993.
- 2. C C Hang, L S Cao and W S Kok, "A knowledge-based system for real-time control," Proceedings of the first Chinese World Congress on Intelligent Control and Automation, pp.216-221, Beijing, Aug 1993.
- C C Hang, Q-G Wang and F S Chee, "Auto-tuning of Smith predictor for processes with long dead time, Proceedings of the first Chinese World Congress on Intelligent Control and Automation, pp.2624-2629, Beijing, August 1993.
- 4. C C Hang, W K Ho and L S Cao, "A comparison of two design methods for PID controllers. Proceedings of ISA Annual Conference, pp. 959-968, October 1993.
- 5. X H Zhang, C C Hang, S H Tan and P Z Wang, "The delta rule and learning for min-max, neural networks," Proceedings of IEEE International Conference on Neural Networks, Vol.1, pp.38-43, June 1994.
- 6. C C Hang, Q-G Wang and J H Zhou, "Automatic process modeling from relay feedback," Proceeding of the 10th Symposium on System Identification, Vol.2, pp.285-290, Denmark, July 1994.

- 7. C C Hang, Q-G Wang and L S Cao, "A novel self-tuning technique for Smith predictors," Proceedings of the First Asian Control Conference, Vol.1, pp.327-330, Tokyo, July 1994.
- 8. W K Ho, C C Hang, J H Zhou and C K Yip, "Adaptive PID control of a process with under-damped response," Proceedings of the First Asian Control Conference, Vol.1, pp.335-338, Tokyo, July 1994.
- 9. Ho W.K., C.C. Hang and L.S. Cao, Tuning of PID Controllers Based on Gain and Phase Margin Specifications, Proceedings of the IFAC 12th World Congress, Sydney, Australia, 1993.
- T H Lee, W K Tan and M H Jr Ang, "A parallel adaptive neural network control system, with application to real time control,"Proceedings of the First IEEE Regional Conference on Aerospace Control Systems, pp.200-204, Westlake Village, California, May 1993.
- 11. T H Lee, Q-G Wang and E K Koh, "An iterative algorithm for pole placement by output feedback," Proceedings of the 1993 American Control Conference, pp.3178-3179, San Francisco, June 1993.
- 12. T H Lee, C C Hang and S Nungam, "Development pf knowledge-based approach for real-time predictive process control," Proceedings of the 12th IFAC World Congress, Vol.9, pp.473-476, July 1993.
- 13. T H Lee, Q-G Wang and K K Tan, "A knowledge-based approach to dead-time estimation for process control," Proceedings of the Second Conference on Control Applications, pp.443-444, Vancouver, September 1993.
- 14. T H Lee, W K Tan and M H Jr Ang, "Neural network control systems incorporating parallel adaptive enhancements," Proceedings of the Second Conference on Control Applications, pp.329-330, Vancouver, September 1993.
- 15. T H Lee, T S Low, A Al-Mamun and C H Tan, "Internal model control approach for designing disk drive servo controller," Proceedings of the IEEE IES Annual Conference, IECON 93, pp.2024-2027, Hawaii, November 1993.
- 16. S S Ge and I Postlethwaite, "Adaptive control of robots including motor dynamics'," Proceedings of American Control Conference, San Francisco, USA, pp.1423-1427, June 1993.
- 17. S S Ge and Z J Chen, "Adaptive control for flexible joint robots based on a new singular pertur-bation model," Proceedings of International Symposium of Young Investigators on Information, Computer and Control, Beijing, P.R. China, Februrary 1994.
- 18. K F Fong and A P Loh, "MRAC of nonlinear systems using neural networks with recursive least squares adaptation," Proceedings of the IEEE International Conference on Neural Networks, Vol.1, pp.529-534, San Francisco, March 1993.
- 19. A P Loh and K F Fong, "Backpropagation using generalized least squares," Proceedings of the IEEE International Conference on Neural Networks, Vol.1, pp.592-598, San Francisco, March 1993.
- 20. A P Loh, K O Looi and V Srinivasan, "Neural network modelling and control of a pH process", Proceedings of the ChemAsia/InstrumentAsia'93 International Conference, pp C37-C45, Singapore, October 1993.
- A P Loh, W W Tan and V U Vasnani, "Relay feedback of multivariable systems and its use for autotuning of multi-loop PI controllers," Proceedings of the IEE International Control'94 Conference, Vol.2, pp.1049-1054, Warwick, United Kingdom, March 1994.
- 22. A P Loh and C K Quek, "On the use of Hadamard weighting in the partial decoupling of the H-infinity based designs", Proceedings of the IEE International Control'94 Conference, Vol.1, pp. 226-230, Warwick, United Kingdom, March 1994.

PUBLICATIONS

- 23. S H Tan and Y Yu, "On-line stable nonlinear modelling by structurally adaptive neural nets," Proceedings of 1994 IEEE International Conference on neural networks (ICNN'94), Orlando, USA, 1994 (to appear).
- 24. X H Zhang, C C Hang, S H Tan, and P Z Wang, "The Delta rule and learning for min-max neural networks," Proceedings of 1994 IEEE International Conference on neural networks (ICNN'94), Orlando, USA, 1994 (to appear).
- 25. S H Tan, Y Lin, Y M Pok, and P Z Wang, "On an objective-centered adaptive fuzzy control methodology," Proceedings of the 3rd IEEE International Conference on Fuzzy Systems (FUZZ-IEEE'94), Orlando, USA, 1994 (to appear).
- 26. Z Li, S Z He and S H Tan, "A refined on-line rule/parameter adaptive fuzzy controller," Proceedings of the 3rd IEEE International Conference on Fuzzy Systems (FUZZ-IEEE'94), Orlando, USA, 1994.
- S H Tan, J B Hao and J Vandewalle, "Stable and efficient neural network modeling of discrete multichannel signals," Proceedings of 1994 World Congress on Neural Networks (WCNN' 94), Vol.2, pp.272-277, San Diego, USA, 1994.
- 28. S H Tan, J B Hao and J Vandewalle, "Identification of nonlinear systems by RBF neural networks," Proceedings of 1994 International Conference on Artifical Neural Networks (ICANN'94), Vol.2, pp.1203-1206, Sorrento, Italy, 1994.
- 29. B M Chen, A Saberi and Y Shamash, "A non-recursive method for solving the general discrete time algebraic Riccati equation related to the H-infinity control problem," Proceedings of the 1993 American Control Conference, San Francisco, pp.2649-2653, June 1993.
- A Saberi, B M Chen, P Sannuti and U Ly, "Simultaneous H2 / H-infinity optimal control: The state feedback case," Proceedings of the IFAC Automatic Control 12th Triennial World Congress, Sydney, Australia, Vol.2, pp.487-490, July 1993.
- 31. A A Stoorvogel, A Saberi and B M Chen, "The discrete-time H-infinity control problem with measurement feedback," Systems and Networks: Mathematical Theory and Applications, Vol.II, Editors U Helmke, R Mennicken, J Saurer, Akademie Verlag, Berlin, Series: Mathematical Research, Vol.79, pp.497-502, 1994. (Presented at International Symposium on MTNS, Regensburg, Germany, Aug 1993)
- 32. B M Chen, A Saberi, Y Shamash and P Sannuti, "Construction and parameterization of all static and dynamic H2-optimal state feedback solutions for discrete time systems," Proceedings of the 32nd IEEE Conference on Decision and Control, San Antonio, Texas, United States, pp.126-131, December 1993.
- 33. B M Chen, A Saberi and Y Shamash, "Necessary and sufficient conditions under which a discrete time H2-optimal control problem has a unique solution," Proceedings of the 32nd IEEE Conference on Decision and Control, San Antonio, Texas, United States, pp.805 -810, December 1993.
- 34. B M Chen and Y-L Chen, "Loop transfer recovery design via continuous time current type observer based controller," Proceedings of the 32nd IEEE Conference on Decision and Control, San Antonio, Texas, United States, pp.3345-3346, December 1993.
- 35. A A Stoorvogel, A Saberi and B M Chen, "The discrete-time H-infinity control problem with strictly proper measurement feedback," Proceedings of the 1994 American Control Conference, Baltimore, Maryland, United States, pp.2241-2245, June 1994.
- 36. Z L Lin, B M Chen, A Saberi and U Ly, "Simultaneous H2 / H-infinity optimal control for discrete time systems: The state feedback case," Proceedings of the 1994 American Control Conference, Baltimore, Maryland, United States, pp.2246-2250, June 1994.

- 37. B M Chen and D Z Zheng, "Simultaneous finite and infinite zero assignments of linear systems," Proceedings of the First Asian Control Conference, Tokyo, Japan, Vol.I, pp.459-462, July 1994.
- 38. B M Chen, "A non-iterative method for the computation of the infimum and closed-form solution to a class of discrete-time H-infinity optimal control problem," Proceedings of the First Asian Control Conference, Tokyo, Japan, Vol.III, pp.57-60, July 1994.
- 39. J X Xu and H Hashimoto, "Robust state estimation and control of a single link manipulator with flexible joint," Proceedings of Asia-Pacific workshop on Advances in Motion Control, pp.224-229, Singapore, July 1993.
- 40. J X Xu and C K Koong, "Intelligent mobile robot path planning with fuzzy system approaches," Proceedings of 2nd International workshop on Emerging Technologies and Factory Automation, Cairns, Australia, pp.28-41, September 1993
- 41. J X Xu, L Chen and C F Sim, "A fuzzy modification method to adaptive control systems," Proceedings of the first Asian Fuzzy Systems Symposium, Singapore, November 1993.

Department of Electrical Engineering National University of Singapore 10 Kent Ridge Crescent, Singapore 0511 Tel: (65) 772 2109 Fax: (65) 779 1103